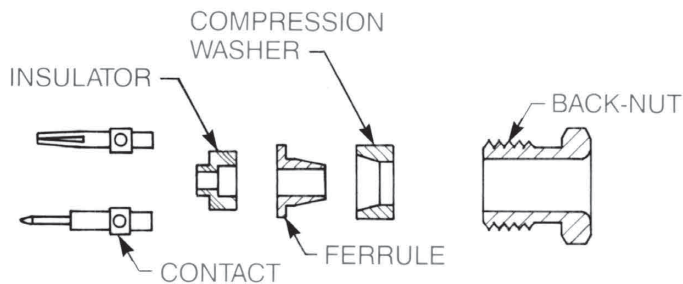
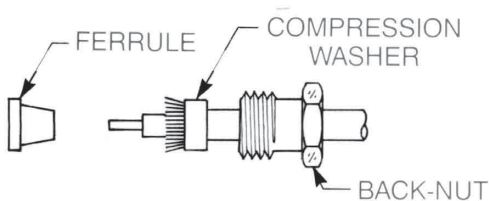


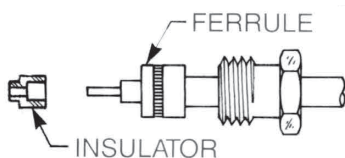
ASSEMBLY PROCEDURE: A



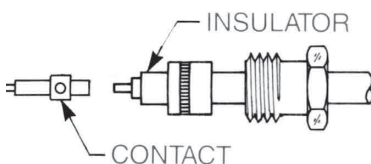
- 1) Trim cable per trim code.
- 2) Tin end of center conductor.
- 3) Slide back nut onto cable.



- 4) Slide compression washer over the braid until it bottoms out on the cable jacket.
- 5) Fan out braid radially against the compression washer by rotating the cable dielectric.



- 6) Slide ferrule onto cable, over dielectric and under braid. Push into washer until it stops. If necessary trim excess braid flush with surface of compression washer and flange of ferrule.



- 7) Install small insulator over cable dielectric.
- 8) Solder contact to center conductor. When contact adapter is also supplied, install contact adapter onto center conductor, then solder contact to center conductor.
- 9) Insert cable assembly into body and tighten nut with a torque of 90-100 inch-ounces on the 50 ohm impedance sizes and 140-150 inch-ounces on the 75 ohm impedance sizes.