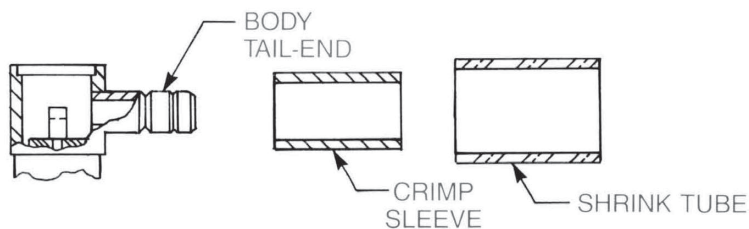
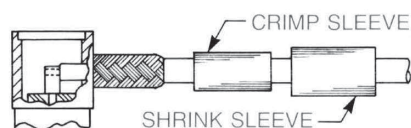




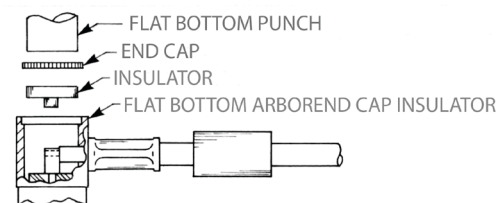
## ASSEMBLY PROCEDURE: C



- 1) Trim cable per trim code.
- 2) Tin end of center conductor.
- 3) Slide crimp sleeve and shrink tube (if supplied) over cable jacket.
- 4) Flare cable braid out slightly by rotating dielectric.



- 5) Insert cable assembly into body tail-end making sure tail goes over dielectric and under braid. Slide in until braid touches rear surface of body.
- 6) Slide crimp sleeve forward and use applicable hex die to crimp sleeve to braid.
- 7) Solder center conductor of cable to contact.



- 8) Place insulator and end cap into connector body as shown and use a 0.185" diameter flat bottom punch to press cap in place. Cap must be below surface to seat properly.
- 9) Slide shrink tube over crimp sleeve and shrink to fit.