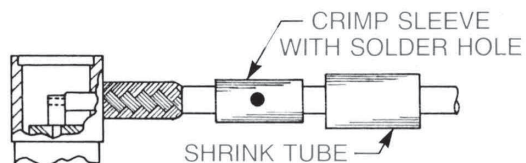




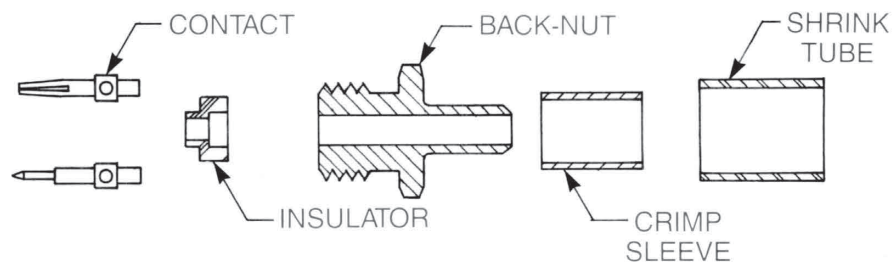
## ASSEMBLY PROCEDURE: D



Follow Procedure C, except step 6. At this step, slide sleeve forward and use applicable hex die to crimp sleeve to braid. Solder braid through cross hole of crimp sleeve.

Proceed with step 7 of Procedure C.

## ASSEMBLY PROCEDURE: E



- 1) Trim cable per trim code.
- 2) Tin end of center conductor.
- 3) Slide crimp sleeve and shrink tube over cable jacket.
- 4) Flare cable braid out slightly by rotating dielectric.

(Continued on next page)