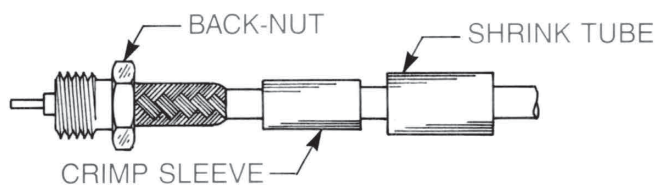
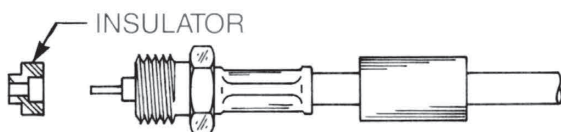


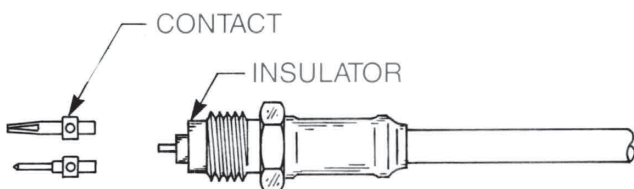
ASSEMBLY PROCEDURE: E (continued)



- 5) Insert cable into tail-end of back nut, making sure tail goes over dielectric and under braid. Slide in until braid touches rear surface of nut.
- 6) Slide crimp sleeve forward and use applicable hex die to crimp.



- 7) Position insulator over cable dielectric and center conductor.



- 8) Solder contact to center conductor.
- 9) Insert cable assembly into body and tighten nut with a torque wrench with a torque of 70-100 inch-ounces on the 50 ohm impedance sizes and 140-150 inch-ounces on the 75 ohm sizes. 35-45 inch-ounces for SSMB and SSMC series.
- 10) Slide shrink tube over crimp sleeve and shrink to fit.