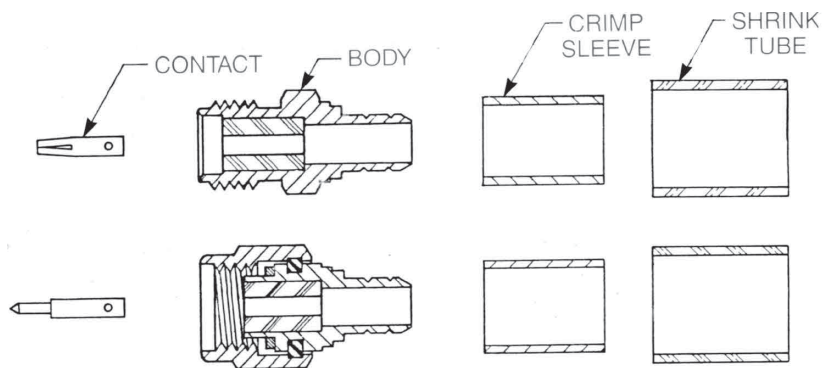


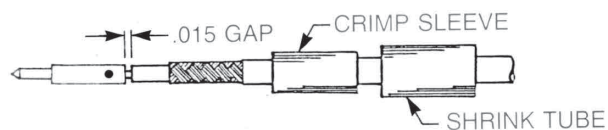


ASSEMBLY PROCEDURE: F

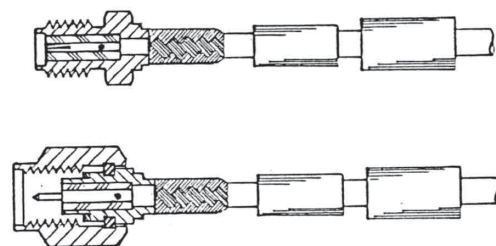
Note: On cable group -002, an additional sleeve and insulator are supplied.



- 1) Trim cable per trim code.
- 2) Tin end of center conductor.
- 3) Slide crimp sleeve and shrink tube over cable jacket.
- 4) Flare braid out slightly by rotating dielectric.



- 5) Solder contact to center conductor, leaving a 0.015" gap between rear of contact and cable dielectric.



- 6) Insert cable into tail-end of body, making sure the body goes over dielectric and under the braid.
- 7) Check interface dimensions of insulator and contact.

(Continued on next page)