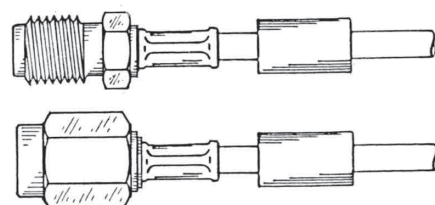


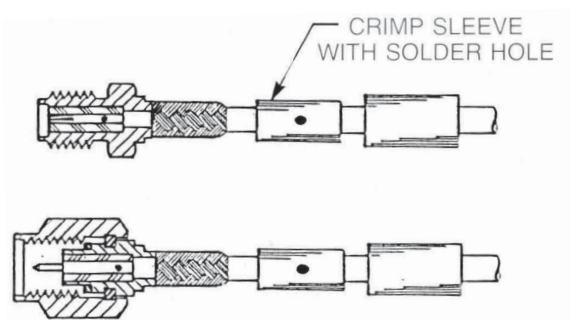


ASSEMBLY PROCEDURE: F (continued)



- 8) Slide crimp sleeve forward and use applicable hex die to crimp.
- 9) Slide shrink tube over crimp sleeve and shrink to fit.

ASSEMBLY PROCEDURE: G



Follow Procedure F, except step 8. At this step, slide crimp sleeve forward and use applicable hex die to crimp. Solder braid through cross hole of crimp sleeve.

Proceed with step 9 of Procedure F.