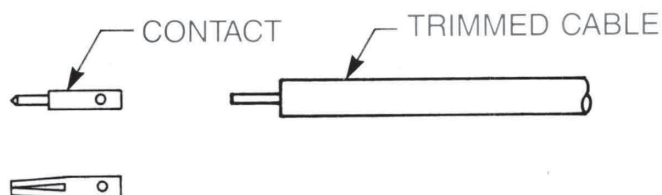
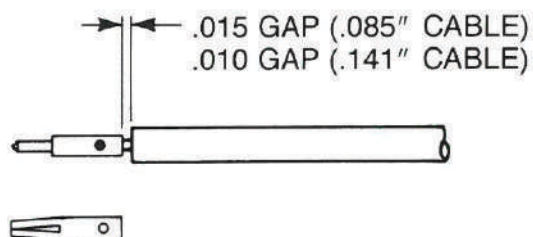


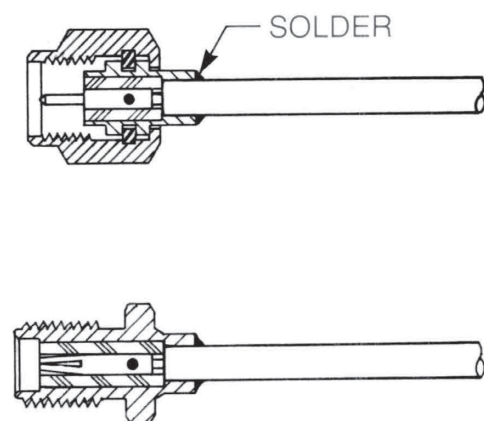
ASSEMBLY PROCEDURE: H



- 1) Trim cable per trim code.



- 2) Solder contact to center conductor, leaving a gap between rear of contact and cable jacket as shown.



- 3) Insert cable into body until it bottoms. Check that insulator and contact meet interface dimensions.
- 4) Solder cable jacket to connector body. Do not disturb joint until it has cooled. Clean flux residue.