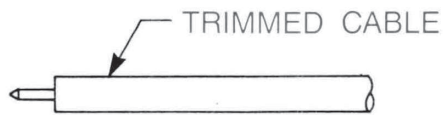
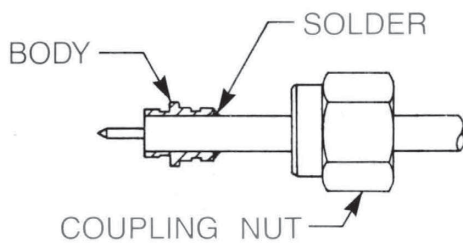


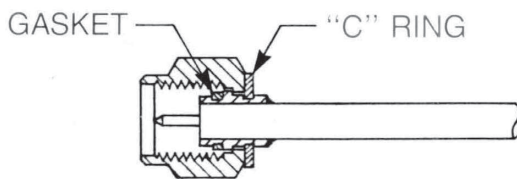
ASSEMBLY PROCEDURE: I



- 1) Trim cable per trim code.
- 2) Slide coupling nut onto cable, threads forward.



- 3) Insert cable into body until trimmed end is flush with interface. Fixture in this position.
- 4) Solder cable jacket to connector body. Do not disturb joint until it has cooled. Clean flux residue.



- 5) Install gasket on front face of connector body.
- 6) Slide coupling nut forward and snap on "C" ring.