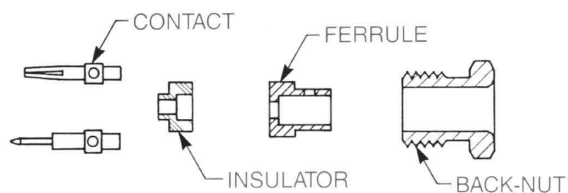
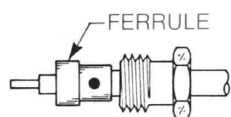




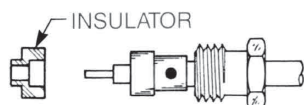
ASSEMBLY PROCEDURE: J



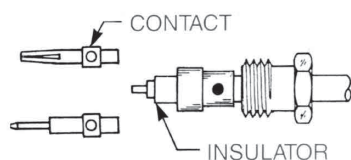
- 1) Trim cable per trim code.
- 2) Slide back nut onto cable.



- 3) Slide ferrule over cable dielectric until it bottoms on the cable jacket.
- 4) Solder ferrule to cable jacket. Do not disturb solder joint until it has cooled.



- 5) Install small insulator over cable dielectric.



- 6) Solder contact to center conductor.
- 7) Insert cable assembly into connector body and tighten back nut to 90-100 inch-ounces torque for SMB and SMC, 140-150 inch-ounces torque for SMA.