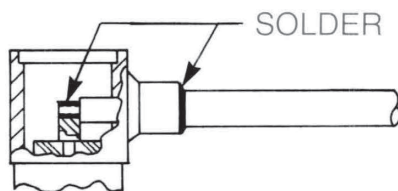


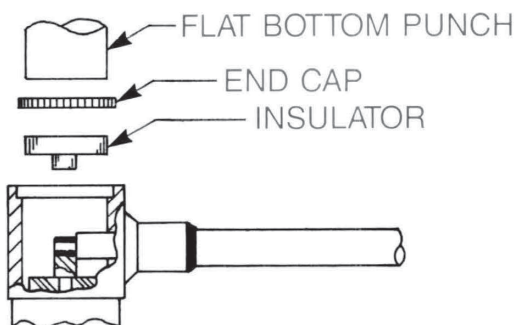
ASSEMBLY PROCEDURE: K



- 1) Trim cable per trim code.
- 2) Insert cable into body. Cable jacket should bottom on step inside body and center conductor should lie in slot of contact. Fixture in this position.



- 3) Solder center conductor to contact.
- 4) Solder cable jacket to connector body. Do not disturb joint until it has cooled. Clean flux residue.



- 5) Press insulator and end cap into connector body and use a 0.185" diameter flat bottom arbor to press cap in place. Cap must be below body surface to seat properly.
- 6) Slide coupling nut forward and snap on "C" ring.