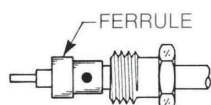


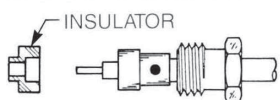


ASSEMBLY PROCEDURE: O

- 1) Trim cable per trim code.
- 2) Slide back nut onto cable.



- 3) Slide ferrule over cable dielectric until it bottoms on the cable jacket.
- 4) Solder ferrule to cable jacket. Do not disturb solder joint until it has cooled.



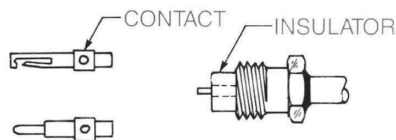
- 5) Install small insulator over cable dielectric (one applies for 0.085 semi-rigid cable).
- 6) Trim dielectric flush with ferrule, then point center conductor 70° to 90° (only applies to 0.141 diameter semi-rigid cable).
- 7) Insert cable assembly into body until it bottoms, making sure center conductor of cable goes into contact.
- 8) Torque back nut to 90-100 inch-ounces.

ASSEMBLY PROCEDURE: P

- 1) Trim cable per trim code.



- 2) Slide back nut onto cable until trimmed end of jacket is flush with front of nut. Solder nut to cable.



- 3) Install insulator over cable center conductor.
- 4) Solder contact to center conductor.
- 5) Insert cable assembly into connector body and tighten to 35-45 inch-ounces torque.